

INSTRUMENTS PARTS CATALOGUE

Piston Valve Instruments

Sousaphones



EEb Sousaphone ASH 254



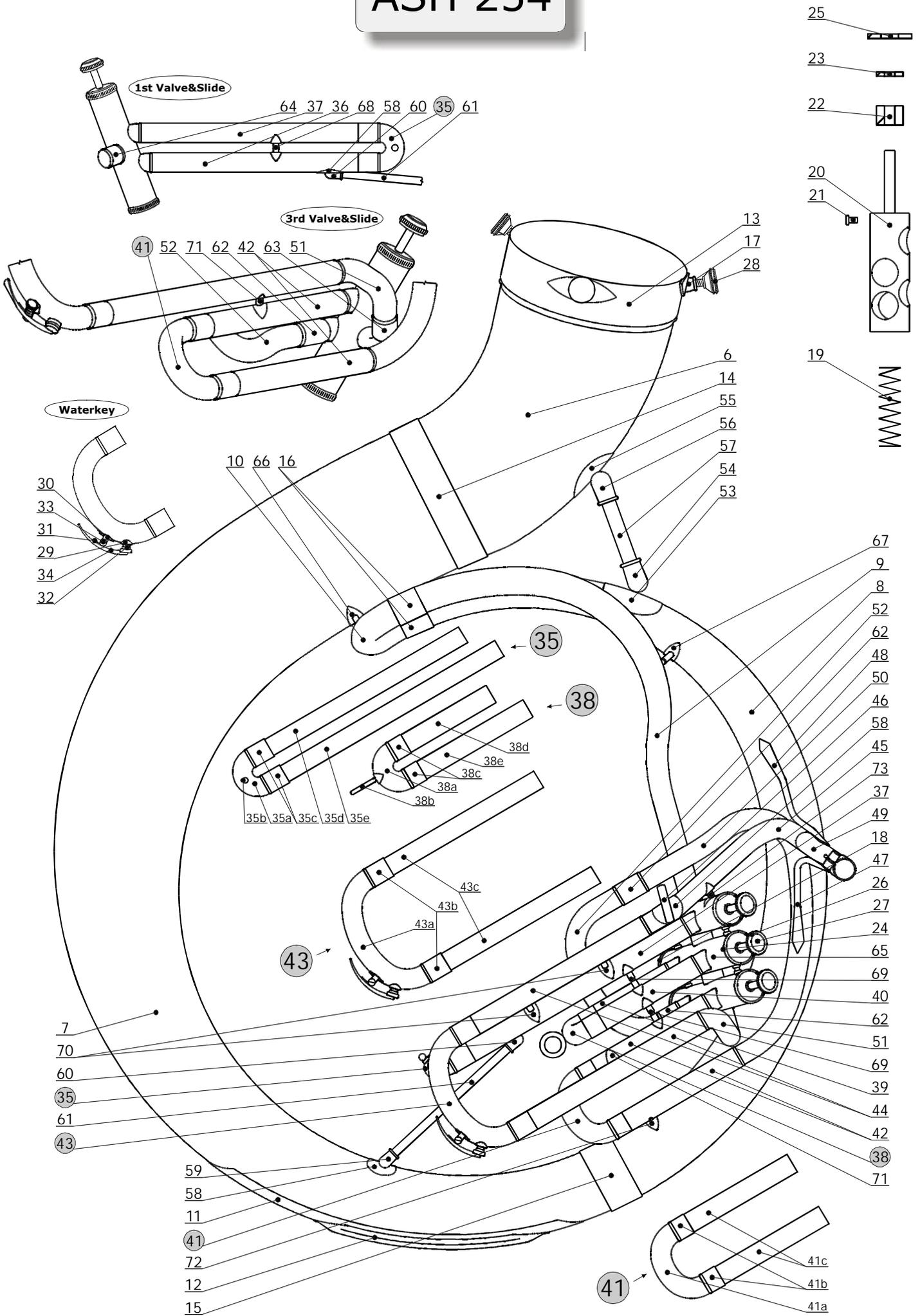
AMATI EEb Sousaphone ASH 254

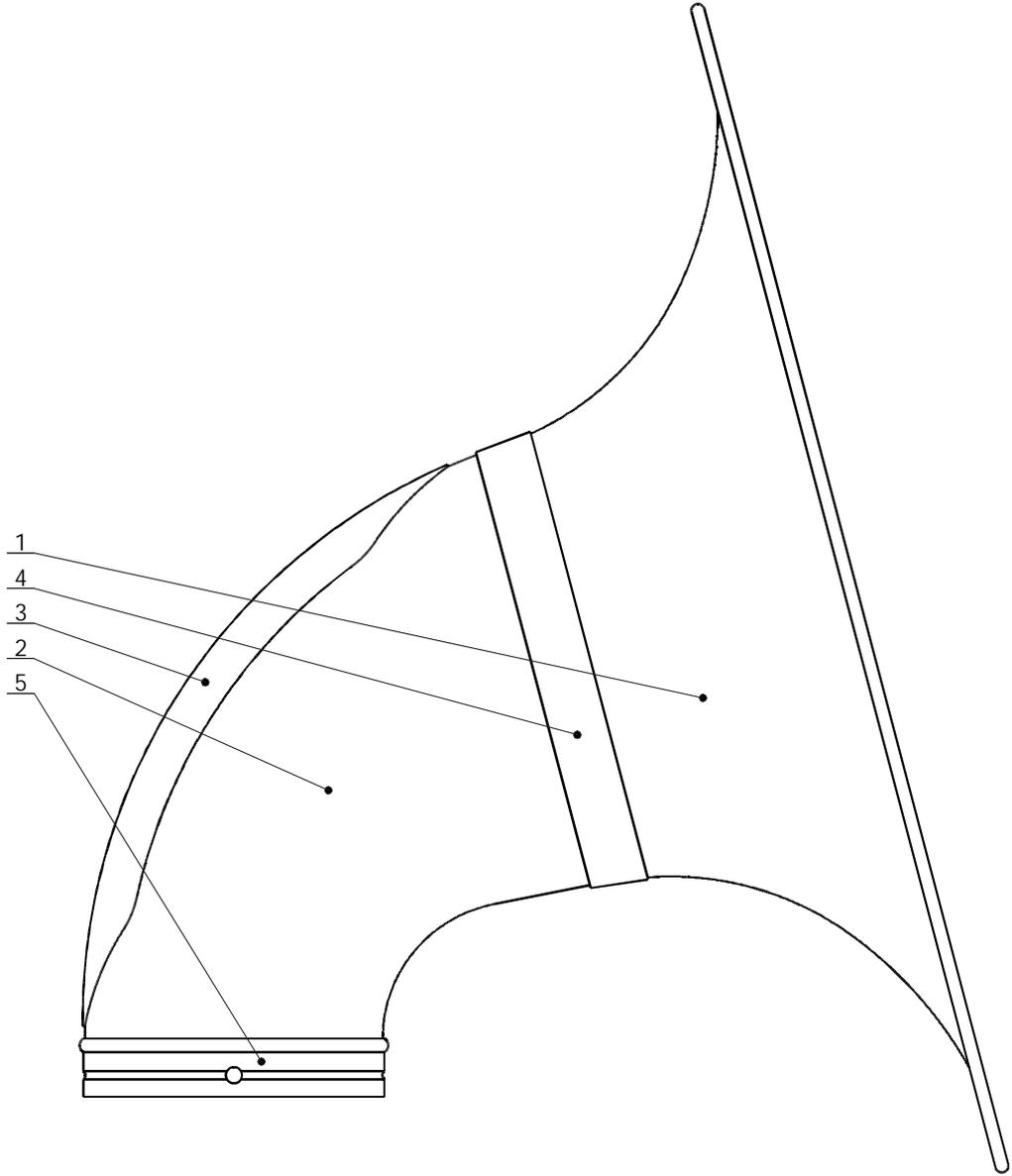
3 valves, bore 14.2mm, bell 600mm, tuning slide waterkey, brass trimmings, lacquer, silver-plated mouthpiece # 25, cover # 7148.

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ASH 254





Parts For AMATI EEb Sousaphone ASH 254.

List #	Part #	Description	Note
<i>Bell Section</i>			
1	TAL 254 L	Bell Plate.	
2	KV 250 L	Bell Bow.	
	KV 250 KL	Bell Bow complete with Guard.	
3	STDH 105 L	Bell Bow Guard.	
4	STSK 032 L	Connecting Ring, Bell Plate - to Bell Bow.	
5	SK 033 L	Connecting Ring, Bell - to - Body, inside part (Bell Ring).	
**	TAL 254SH	Bell Assy. complete (List # 1-5), engraved, lacquer.	
<i>Body Section</i>			
6	KM 250 L	Body Bow.	
7	DH 072 L	Branch I.	
8	DH 073 L	Branch II.	
9	DH 074 L	Branch III.	
10	O 241 L	Crook.	
11	DH 101 L	Branch I Guard.	
12	WX 50ST L	Branch I Guard Comb.	
13	SK 034 L	Connecting Ring, Bell - to - Body, outside part (Body Ring).	
14	STSK 025 L	Connecting Ferrule, Body Bow - to - Branch I.	
15	STSK 026 L	Connecting Ferrule, Branch I - to - Branch II.	
16	STSK 027 L	Connecting Ferrule, Branch II - to - Crook.	
		Connecting Ferrule, Crook - to - Branch III.	
17	T 072 L	Thread Socket with Plate (1 of 3pcs).	
18	X 127	Bottom Cap, lacquer.	
19	P 382	Valve Spring.	
20	M 254SH 1K	1st Valve with Valve Guide.	
	M 254SH 2K	2nd Valve with Valve Guide.	
	M 254SH 3K	3rd Valve with Valve Guide.	
21	Z 1220	Valve Guide.	
22	KOREK M 15*30*6	Valve Stem Cork.	
23	G 004BE	Valve Stem Felt, Blue.	
24	X 126	Top Cap, lacquer.	
25	G 012BE	Top Cap Felt, Blue.	
26	X 128 K	Finger Button complete with Pearl, lacquer.	
27	PERLET 17	Pearl Inlay.	
28	T 055	Bell Retaining Screw (1 of 3pcs), lacquer.	
29	S 499 L	Waterkey Nipple.	
30	P 372 L	Waterkey Saddle.	
31	P 312	Waterkey Spring.	
32	KOREK VK 4*8.5	Waterkey Cork.	
33	S 063	Waterkey Screw, lacquer.	
34	VKM 043	Waterkey Lever, lacquer.	
**	VKM 043 K	Waterkey Assy. complete (List # 31-34), lacquer.	
35	SN 254SH 1K	1st Slide complete, lacquer.	<i>Outer Tubing to be ordered separately.</i>
35a	O 014 L	1st Slide Bow.	
35b	S 004 L	1st Slide Bow Knob.	
35c	HTA 020 M6 Z1 L	1st Slide Ferrule (1 of 2pcs).	
35d	THE 185 M6 L	1st Slide Inner Tubing, short.	
35e	THE 200 M6 L	1st Slide Inner Tubing, long.	
36	THA 189 M6 Z1 L	1st Slide Outer Tubing, short.	
37	THA 200 M6 Z1 L	1st Slide Outer Tubing, long.	
38	SN 254SH 2K	2nd Slide complete, lacquer.	<i>Outer Tubing to be ordered separately.</i>
38a	O 014 L	2nd Slide Bow.	
38b	H 051 L	2nd Slide Bow Ring with Plate.	
38c	HTA 011 M6 Z1 L	2nd Slide Ferrule (1 of 2pcs).	
38d	THE 076 M6 L	2nd Slide Inner Tubing, short.	
38e	THE 086 M6 L	2nd Slide Inner Tubing, long.	
39	THA 082 M6 Z1 L	2nd Slide Outer Tubing, short.	
40	THA 095 M6 Z1 L	2nd Slide Outer Tubing, long.	
41	SN 254SH 3K	3rd Slide complete, lacquer.	<i>Outer Tubing to be ordered separately.</i>
41a	O 149 L	3rd Slide Bow.	
41b	HTA 015 M6 Z1 L	3rd Slide Ferrule (1 of 2pcs).	
41c	THE 095 M6 L	3rd Slide Inner Tubing (1 of 2pcs).	
42	THA 098 M6 Z1 L	3rd Slide Outer Tubing (1 of 2pcs).	
43	LS 254SH K	Tuning Slide complete, lacquer.	<i>Outer Tubing to be ordered separately.</i>
43a	O 152 L	Tuning Slide Bow.	

43b	HTA 020 M6 Z1 L	Tuning Slide Ferrule (1 of 2pcs).	
43c	THE 130 M6 L	Tuning Slide Inner Tubing (1 of 2pcs).	
44	THA 140 M6 Z1 L	Tuning Slide Outer Tubing (1 of 2pcs).	
45	DH 154 L	Lower Mouthpipe.	
46	S 019 L	Thumb Ring without Plate.	
47	P 398 L	Lower Mouthpipe Brace, Mouthpipe Receiver - to - 3rd Slide.	
48	P 390M L	Lower Mouthpipe Brace, Mouthpipe Receiver - to - Branch II.	
49	SO 254SH L	Upper Mouthpipe Receiver.	
50	DH 180 L	Crook, large.	
51	R 562 L	Crook, small.	
52	O 197 L	Bow.	
53	P 222 L	Plate (Branch II.).	
54	S 147 L	Brace Socket (Branch II.).	
55	P 160 L	Plate (Body Bow).	
56	S 147B L	Brace Socket (Body Bow)	
57	STE 098 M2 L	Brace Rod, Body Bow - to - Branch II.	
58	P 389M L	Plate (Branch I.).	
		Plate (1st Slide).	
		Plate (Thumb Ring).	
59	S 628A L	Brace Socket (Branch I.).	
60	S 628B L	Brace Socket (1st Slide).	
61	STSH 007.1 L	Brace Rod.	
62	SKA 020 M6 Z2 L	Connecting Ring (1 of 2pcs).	
63	SKA 015 M6 Z1 L	Connecting Ring.	
64	SKA 020 M6 Z1 L	Connecting Ring at the 1st Valve Casing.	
65	PS 254SH L	Valve Casing Assy. without Slides.	<i>Valves to be ordered separately.</i>
	SP 254SH L	Valve Casing Assy. complete with Slides.	<i>Valves to be ordered separately.</i>
66	A CB 0040B MM L	Brace with Plates, Branch I - to - Crook.	<i>Brace Length to be specified.</i>
67	A AX 0150D MM L	Brace with Plates, Branch II - to - Branch III.	<i>Brace Length to be specified.</i>
68	A AX 0060B MM L	1st Slide Brace with Plates.	<i>Brace Length to be specified.</i>
69	A AX 0160D MM L	Brace with Plates, 1st Slide - to - 2nd Slide.	<i>Brace Length to be specified.</i>
		Brace with Plates, 2nd Slide - to - 3rd Slide.	
70	A AX 0110D MM L	Brace with Plates, 1st Slide - to - Tuning Slide (1 of 2pcs).	<i>Brace Length to be specified.</i>
71	A AX 0080B MM L	Brace with Plates, 3rd Slide - to - Tuning Slide.	<i>Brace Length to be specified.</i>
72	A AX 0090B MM L	Brace with Plates, 3rd Slide - to - Branch II.	<i>Brace Length to be specified.</i>
73	A AB 0040B MM L	Brace with Plates, Lower Mouthpipe - to - 1st Valve Casing.	<i>Brace Length to be specified.</i>
**	TO 254SH K	Body Assy. complete (List # 6-73), lacquer.	

Important:

1/ All metal parts polished and unlacquered, unless otherwise specified. Please specify desired finish, when ordering.

2/ Please indicate the Instrument's Model Number, when ordering.